



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

SK145-0114-01
Job Sheet 167606



Part No: SK145-0114-01

Job Qty: 3 ea

Part Name: Trailing Bar Assembly, Rotor Blade, Folding (661K1891-105A)



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 11/3/17

Job Tracking No:

Due Date: 11/24/17

Created By: Victoria Michaud-Febrille

Type: SOLD

Description:

Customer: Airbus Helicopters Inc (CAMER01)

2701 Forum Drive, Att: Accounts Payable Grand Prairie, TX, 75052-7099 USA ph:(972) 641-0000 fx:(972) 641-3550.

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea		11/23/17	0.00	0.00	Start up container		
110	Small Fab	3 pcs		11/24/17	0.00	4.01	Small Fab		
120	QC	3 pcs		11/24/17	0.00	0.00	QC5		
130	Packaging	3 pcs		11/24/17	0.00	0.00	Packaging3		
140	QC21-SA	3 Ea		11/24/17	0.00	0.00	QC21		

Part Op 110 - 1- INSTALL -02 HOOK TO -20 TUBE AS PER DWG. 2- INSTALL -23 COLLAR 3- INSTALL -21 TAPE (6047T33)
Descriptions: TO -20 TUBE (40" LONG AS PER DWG) 6047T33 BATCH: _____ 4- INSTALL -40 END CAP AS PER DWG

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	84735K117CA	3	0	0	0
	92198A111 588 GA	3	0	0	0
	MS21042L4 303	3	820	0	0
	MS35338-44 270	3	95	0	0
	NAS1149F0463P 262	3	224	0	0
	SK145-0114-02	3	0	0	0
	SK145-0114-20	3	0	0	0
	SK145-0114-22 GA	3	0	0	0
	SK145-0114-23	3	0	0	0

Part Specifications

Specifications could not be found.

Plex 11/3/17 8:49 AM dart.Michaud-Febrille.Victoria

84735K117 — 5009692
92198A111 — 5009689
ms21042L4 — 50125653 5016351
ms35338-44 — Fm138045
NAS1149F0463P — Fm127832-25
SK145-0114-02 — 5016370
SK145-0114-20 — 5011024
SK145-0114-22 — 5009478
SK145-0114-23 — 5012945

DART
AEROSPACE
S017673



Trailing Bar Assembly, Rotor Blade, Folding
(661K1891 – 105A)

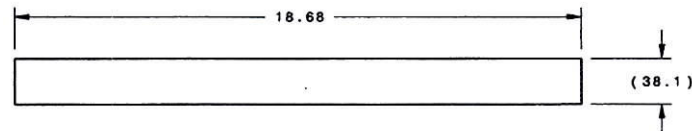
PART NO:
Revision:
Operation:
Change No:

SK145 – 0114 – 01

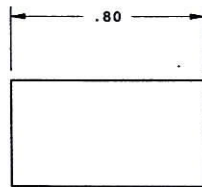
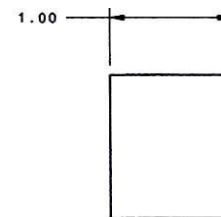
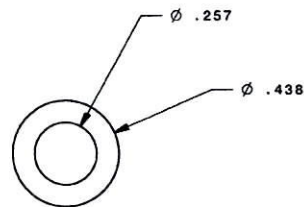
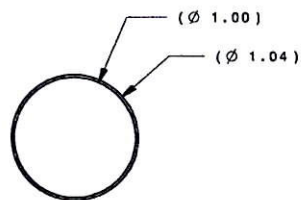
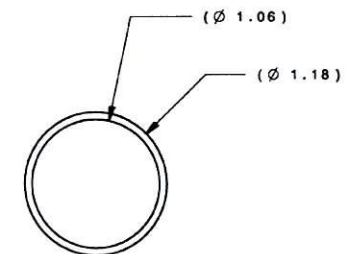
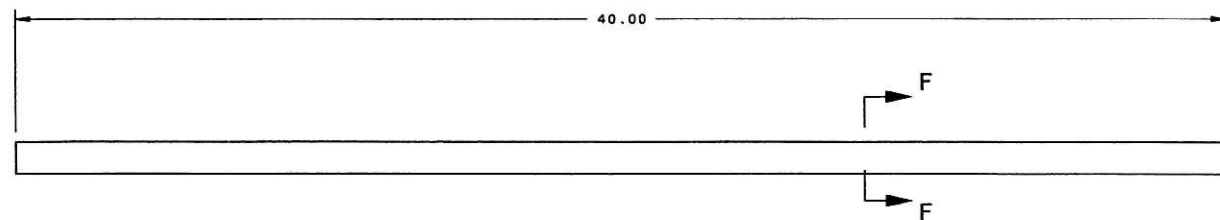
Start up Operation

Mfg Date: 12/05/17
Job No: 167606

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Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632 – 5200
Email: sales@dartaero.com
www.dartaerospace.com



REFERENCE ONLY

-26 HOOK PAD-22 BUSHING
SCALE: 2:1-23 COLLAR
SCALE: 1:1VIEW F-F
SCALE: 1:1-21 GRIP

THE TECHNICAL DATA AND DESIGNS DISCLOSED
HEREIN ARE THE EXCLUSIVE PROPERTY OF AIRBUS
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WRITTEN CONSENT OF AIRBUS HELICOPTERS, INC.

AIRBUSCAGE
3GSZ1

DWG NO

SK145-0114

REV
A

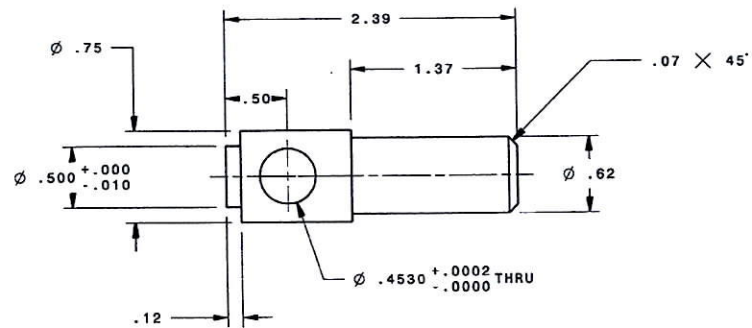
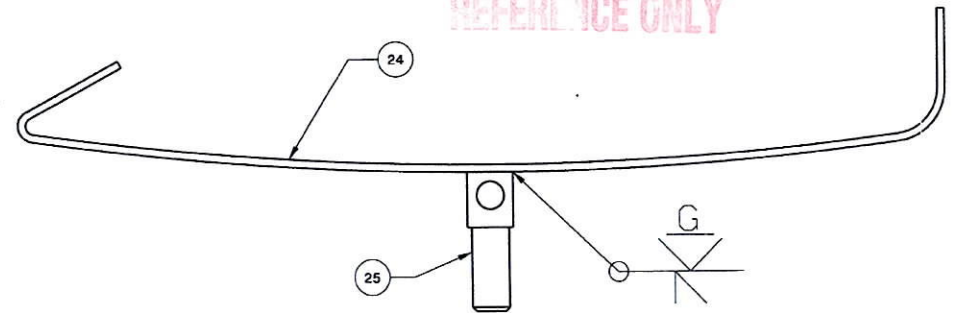
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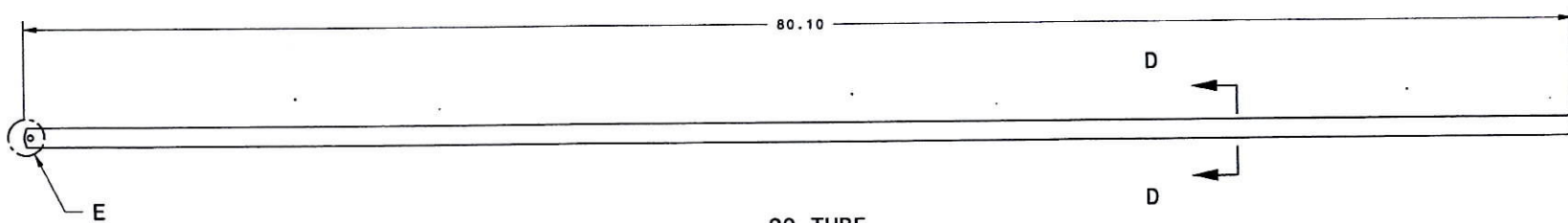
CATIA

SHEET 4 OF 4

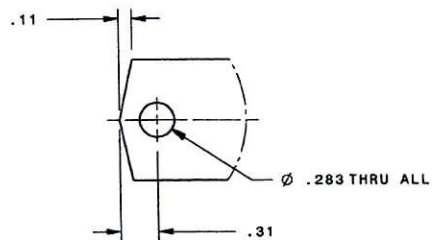
REFERENCE ONLY

-25 FITTING

02 HOOK WELDMENT
SCALE: 1:2



-20 TUBE
SCALE: 1:6

DETAIL EVIEW D-D

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AIRBUS

CAGE	DWG NO	REV
3GSZ1	SK145-0114	A
SIZE B	SCALE: 1:1	CATIA
		SHEET 3 OF 4

